



PROPRIETARY AND CONFIDENTIAL

SAMPLE PROCESS REQUEST FORM – TOOL HONING Serial No: _____

Company:							Date:	
Contact:							Dealer:	
Address:								
City, ST:								
Tel:		Ext:		Fax:		Email:		
Cutting Tool Desc.:								
Material:				No. of Parts:		No. of Flutes:		
Coating:				Type:				
Shaft Diameter Range:				Tool Length Range:				
Est. Production Req:	_____ Pc's per Shift, or			_____ Pc's per Week				
Operation Prior to Finishing:								
Treatment after Finishing:								
Desired Edge Radius:				Desired Surface Ra:				
Sample Part Included:	_____ YES _____ NO		Return Via:		Acct#:			
Objective:								

Below for Bel Air Use Only

Quantity in Run: _____

STEP	MACHINE	MEDIA GRADE	PROCESS No.	FIXTURE	PC'S	TIME			SPD	DPTH	2 nd SPD	COMMENTS
						FW	REV	TOTAL				
1												
2												
3												
4												

Operation after finishing:		
Estimated Capacity:	Pc's Per	Machine Size
Run by:		Date: Completed:
Notes:		



SAMPLE PROCESSING POLICY

Level One

Bel Air Finishing Supply will process an initial round of free samples of a sufficient quantity to assist customers in the process of determining the results and capabilities of Bel Air's equipment, supplies or processes. At most cases this is a service performed at no charge unless a special fixture or specific non-stock media is required. The customers agrees to furnish Bel Air with a representative sample of the desired results, if possible, and provide sufficient details to assist us in determining and recommended the proper size and amount of equipment required to meet the Customer's production needs.

In the event the customer's requirements require standard equipment and processes, a quote will be sent back with the processed parts. At that time, customer should have enough information to make an informed decision. Any propriety processing details and intellectual property will not be Divulged to customer until such time as a purchase order is received. Should the customer require additional testing, Level Two Sample Processing is required.

Level Two

Level two processing is designed to assist customers with special needs methods of mass finishing. In many cases, a partnership is necessary which combines Bel Air's expertise and the customer's inherent product knowledge in order to formulate the best system and process.

Level Two Processing may require the signing of a Mutual Non-Disclosure Agreement to assist both Bel Air, and the customer in retaining rights to its propriety and intellectual properties. Level two processing will be quoted based on several factors:

- Number of parts required to process.
- Complexity of process and the time estimated to accomplish.
- Any related travel expenses and purchases of supplies required to accomplish the sample processing.
- A consulting / process agreement will be supplied and must be agreed to and sent along with a purchase order.

Upon completion of level two sample processing, and acceptance of processed parts, Bel Air will issue a quotation for the equipment. Any intellectual process or property details will not be divulged until such time as a purchase order is received for the equipment, supplies and process. It is our hope and expectation that once we provide a viable solution and equipment required to meet the customers needs, the customer will agree to purchase the equipment and supplies required. Upon receipt of PO, the customer will be provided with all process parameters and details (i.e.: time cycles, media's, fixture angles etc...