

FINISH•MASTER™

HP PA-12 Post Processing System

HP PA-12 Post Processing



■ FM-WJ 33-2



■ FM-WJ Mini-T

Wet Blasting for Build Removal & Surface Prep (Automated Tumbler)

HP PA-12 Post Processing

■ FM-CU2024-A

40 gal Ultrasonic, Dye, Heat, & Clean



■ FMSL 22

Surface Polish

■ FM-CU1012

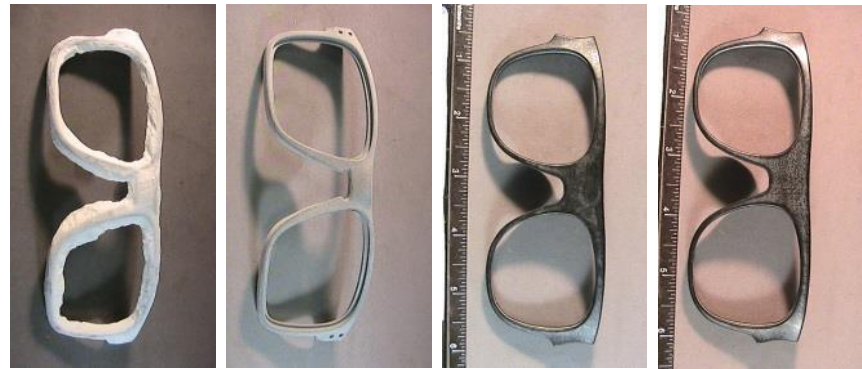
5 gal Ultrasonic, Dye, Heat, & Clean



FINISH•MASTER HP PA-12 Post Processing System

Degrees of Finish

Process:	Raw	HP-1	HP-2	HP-3
Ra (UM=uin)	308	102	18	11



Raw

HP-1

HP-2

HP-3

Build Removal Examples



Before



After



As built



4 min./60 pcs.
Tumble Water Jet



As built



2.5 min./40 pcs.
Tumble Water Jet



2.5 min. + .5 min.
Hand Finish



1-2 hrs / 1000 ps